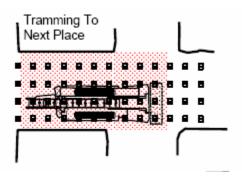
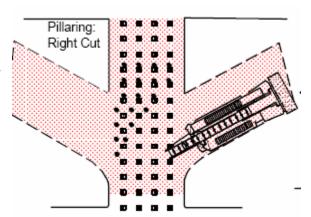
## **RED ZONES ARE NO ZONES**



- Stay alert and stay out of the way. Always assume that the equipment operator can not see you.
- Stay out of equipment red zones.
- Never lean or rest against equipment. You could be electrocuted.
- Never get between two pieces of equipment.
- Never approach equipment until it has stopped moving and the operator is aware of your presence.
  Get and maintain eye contact with operator when approaching equipment.
- Never be a passenger on equipment unless it is equipped for passengers.
- Use extra caution around blind spots in the mine area such as turns or intersections.
- Never work on equipment that has not been properly shut down and locked out.





Rockwood Casualty Insurance Company (Rockwood) may provide safety management services to its insureds in order to reduce the risk of loss that may lead to insurance claims. The information and advice we provide is not intended to include all possible safety measures and controls. Rockwood does not warrant that losses and claims will be avoided or mitigated if our recommendations are followed. The safety management services we provide do not relieve the insured of its own duties and obligations with regard to safety matters, nor does Rockwood guarantee to the insured or others that the insured's property and/or operations are safe, healthful, or in compliance with applicable laws, regulations or standards. The insured remains responsible for its own operations, safety practices and procedures and should consult with legal counsel and safety professionals, of its own choosing, as it deems appropriate.